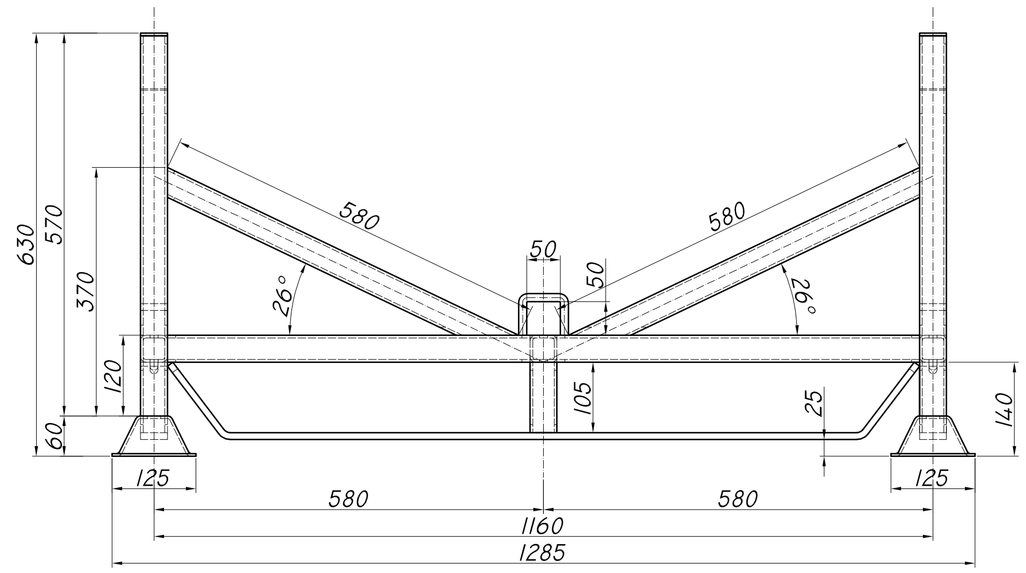
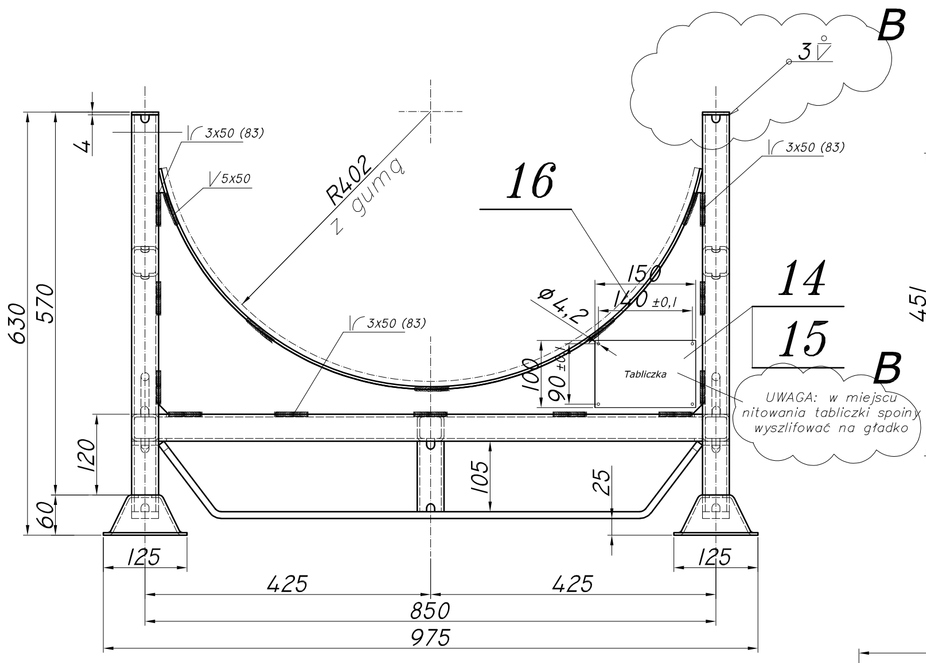
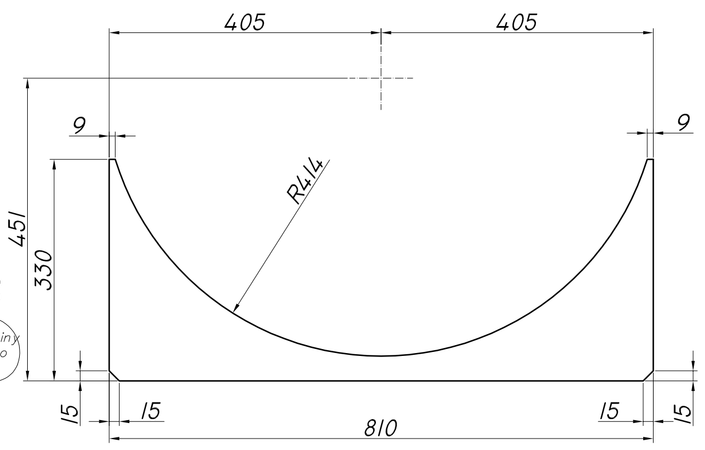
Dwg No: ME0107-MOD2

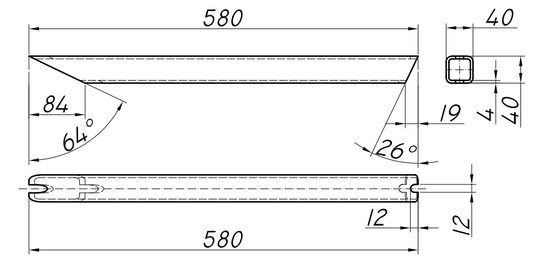




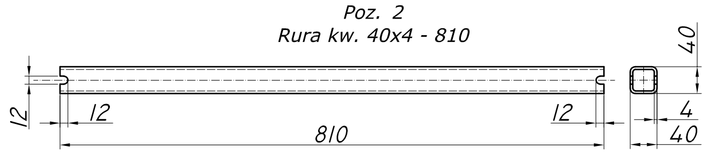
Poz. 7
Bl. 4x330-810



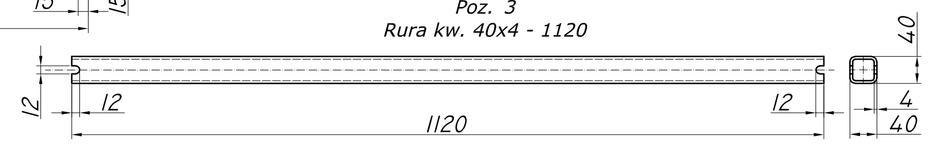
Poz. 1
Rura kw. 40x4 - 580

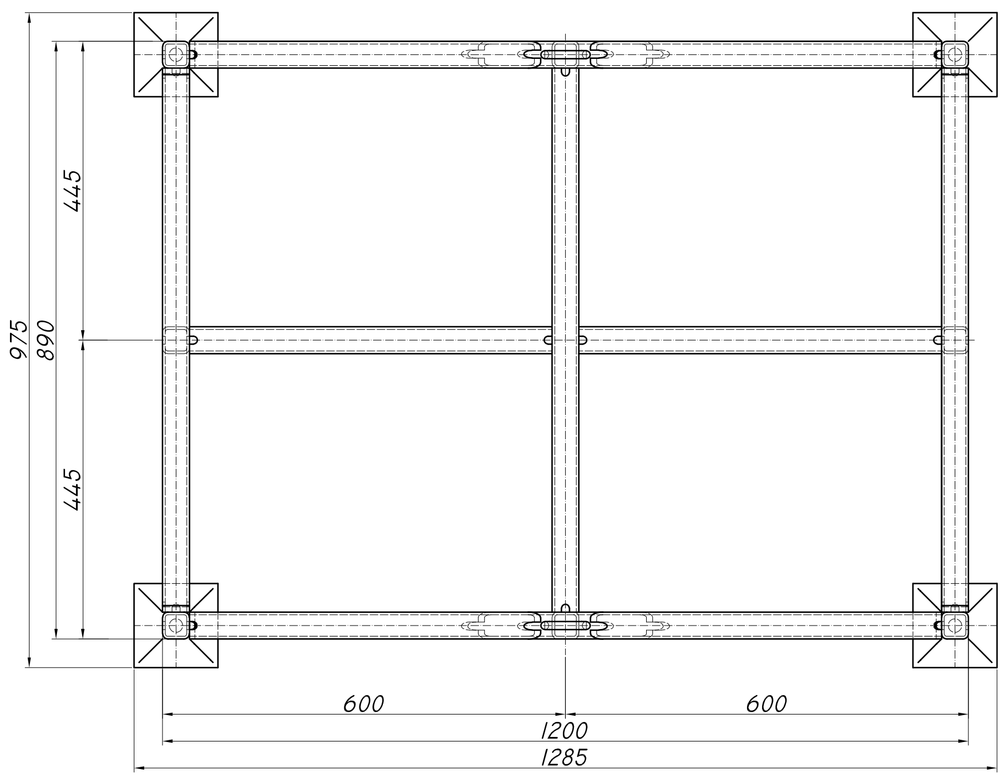


Poz. 2
Rura kw. 40x4 - 810

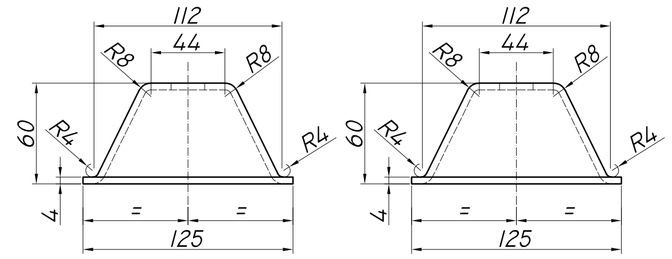


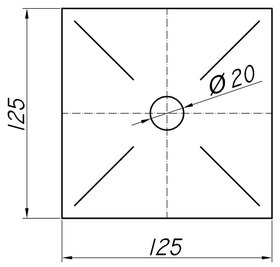
Poz. 3
Rura kw. 40x4 - 1120



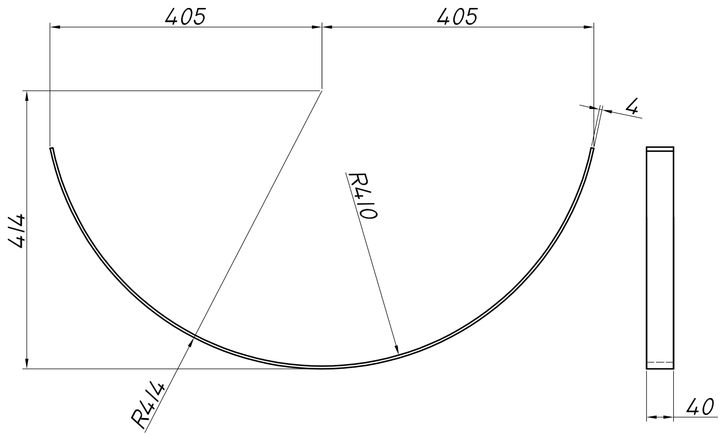


Poz. 13
Stopa z blachy gr. 4mm
UWAGA: dopuszcza się wykonanie stopy jako spawanej zamiast tłoczonej

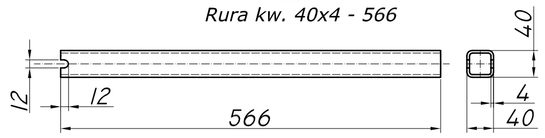




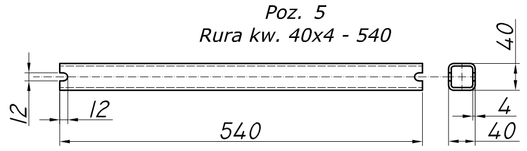
Poz. 8
Bl. 4x40-1122



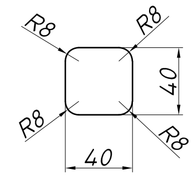
Poz. 4
Rura kw. 40x4 - 566



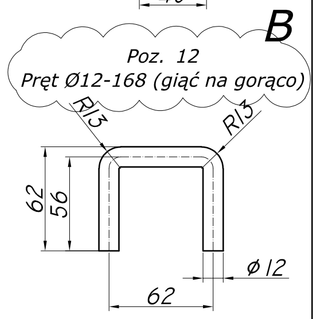
Poz. 5
Rura kw. 40x4 - 540



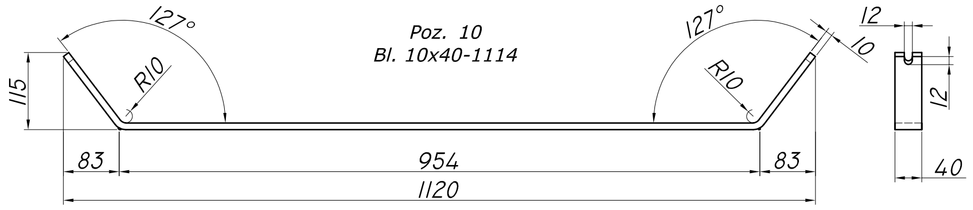
Poz. 11
Bl. 4x40-40



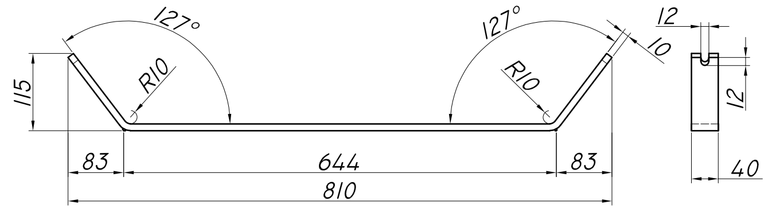
Poz. 12
Pręt Ø12-168 (giąć na gorąco)



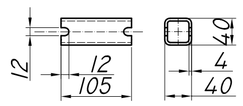
Poz. 10
Bl. 10x40-1114



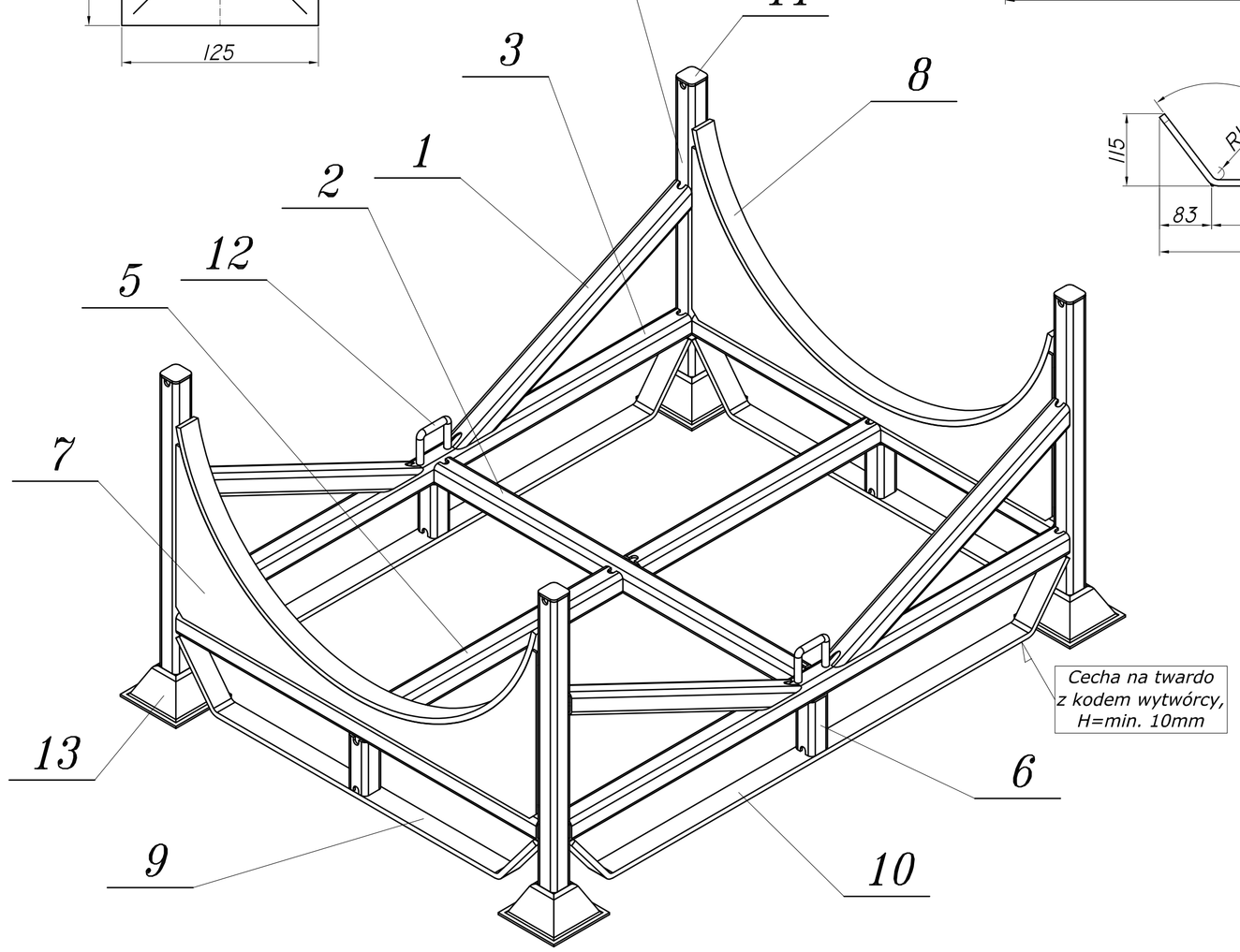
Poz. 9
Bl. 10x40-906



Poz. 6
Rura kw. 40x4 - 105



KOOPERACJA
CYNKOWANE
ZL. 90.24399.3.1



UWAGI:
1. Konstrukcja CYNKOWANA – wykonać otory cynkownicze.
2. Spoiny nieoznaczone wykonać jako 3◺ i 1/2V dookoła zamknięte.
3. Stępić ostre krawędzie

Section Dimensions, Cutting List

Item Number	Description	Dimensions (mm)	Quantity
1	Cross Brace	40x40 Box Cross Section, 4 Thick	4
2	Floor Cross Beam	40x40 Box Cross Section, 4 Thick	3
3	Long Side Beam	40x40 Box Cross Section, 4 Thick	2
4	Upright Beam	40x40 Box Cross Section, 4 Thick	4
5	Short Floor Support Beam	40x40 Box Cross Section, 4 Thick	2
6	Sling Support Beam	40x40 Box Cross Section, 4 Thick	4
7	Drum Support Arch	4 Thick Plate	4
8	Long Sling	10x40	2
9	Short Sling	10x40	2
10	Drum Support Strip	4 Thick Plate	2
11	Caps	40x40, 4 Thick	4
12	Anchors	See Drawing	2
13	Feet	125x125, 60 Tall	4
14	ID Plate	4 Thick Plate	1

MOD	DATE	REMARKS	DRN	APP
C	09.12.14	MOD2: REMOVAL UNNECESSARY DIM	DB	PS
B	18.11.14	MOD1: BRACE ALTERATION	DB	PS
A	02.04.14	PREL DESIGN	SP	–

PLANT: Portbury. Yard Area | JOB NO: –

TITLE: *One Tonne Drum, Metal Cradle*
-

DRAWING STATUS: PRELIMINARY | APRVAL ONLY | TENDER ONLY | CONSTRUCTION (X) | AS BUILT | SCALE

DRN SP – | CHD – | APP – –

DRG. No. ME0107

REVISION C